

66867 VENT KIT FOR 1-1/2" & 2" DIAPHRAGM PUMPS

GENERAL DESCRIPTION

The Diaphragm Pump Kit is intended for use in situations where the normal venting of the pilot valve is not acceptable.

INSTALLATION

1. Remove the air supply from the diaphragm pump.
2. Remove the muffler from the pump.
3. Install roll pins (B) and (D) in the adapter.

NOTE: Roll pins should not be inserted any farther than necessary.

4. Install the adapter, rotate it to a point where it causes the least stress on the tubing.

5. Install the (A) roll pin in the pilot vent hole.
 6. Install the (C) roll pin in the pump bottom (major valve vent).
 7. Connect 93319-1 12" tube provided between locations (C) and (D).
- NOTE: Bend the tubing carefully and allow the maximum radius possible to avoid kinking, this could adversely affect the pump performance.
8. Connect 59631-1 12" tube provided between locations (A) and (B).
 9. Reinstall the muffler.

